

Autronic CNC S36/S38

MODELLO / MODELS	U.M.	S36	S38
Ø rotante sul banco / swing over bed	mm	780	900
Ø rotante sulla slitta / swing over carriage	mm	500	700
Corsa max. asse "X" / axis travel	mm	275+30	485+30
Corsa max. asse "Z" / axis travel	mm	850/1350/1850/2350	2100/3100/4100/5100
Lunghezza tornibile / working length	mm	700/1200/1700/2200	1900/2900/3900/4900
Distanza tra le punte / between centers	mm	750/1250/1750/2250	2000/3000/4000/5000
Ø vite asse " X " / ball screw	mm	40 p10	50 p10
Ø vite asse " Z " / ball screw	mm	50 p10	63 p10
Rapidi asse "X" / rapid feed	m/"	25	18
Rapidi asse "Z" / rapid feed	m/"	20/20/15/15	18
Giri max. mandrino / max. spindle speed	rpm	1200 (1800 opt.)	700 (1500 opt.)
3 gamme a ingranaggi / 3 steps gear box			
Mandrino idraulico / hydraulic chuck	mm	380	600
Attacco mandrino / spindle nose		A2-11	A2/15
Foro mandrino / spindle through-hole	mm	165	165 (230 opt.)
Passaggio barra / bar capacity	mm	117 (150 opt.)	117 (150 opt.)
Torretta idraulica n. ut. / hydraulic turret n. tools		10	12
Ut. Standard / standard tool	mm	32x32	32x32
Ut. Per interni / round tool size max.	mm	40	50/60 (80 opt.)
<u>Contropunta idraulica / hydraulic tail stock</u>			
Ø canotto / quill Ø	mm	110	160
Capacità olio idraulico	L	60	90
Corsa del canotto / quill travel	mm	100	100
Cono / taper		CM 5	CM 6
Motore mandrino / spindle motor	Kw	22/26 (Hp. 30/35)	33/46
Capacità liquido refrigerante / coolant capacity	L	65	120